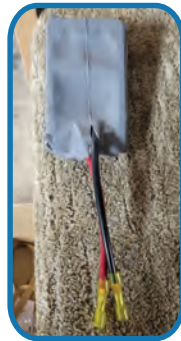


1 Prep the Docking Port

Apply adhesive Sealant similar to Alpha Hi Per Grip Tape or Eternabond to docking port making sure to cover screw channels and cap channel. Sealant should cover adhesive channel underneath docking port.



2 Secure Docking Port to Roof

Press Docking port firmly against roof membrane. Using a #8 Round Head or Washer Head Type A head screw, secure docking port to roof.



3 Apply Secondary Seal

Use sealant to cover screw heads and cap channel. Do not cover the MC4 connectors or docking port cap with sealant.



4 Apply Lap Sealant

Apply self-level sealant to perimeter of docking port. Do not cover the MC4 connectors or docking port cap with sealant.

