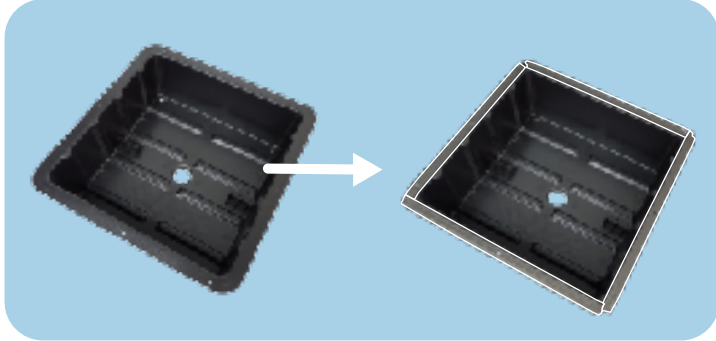


# Battery Box Assembly

REV 1.2

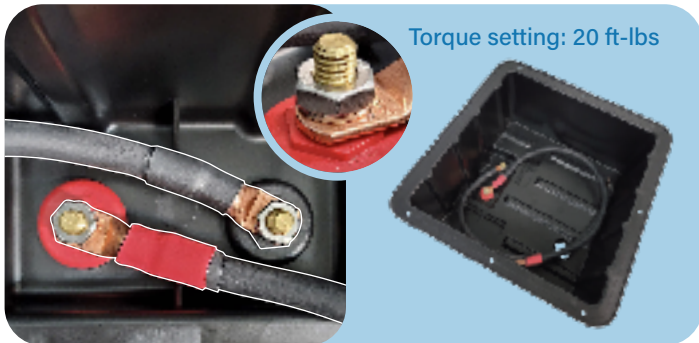
1) Apply 1/8" x 1" closed cell foam tape to base. (Similar tape to KRV# 658315)



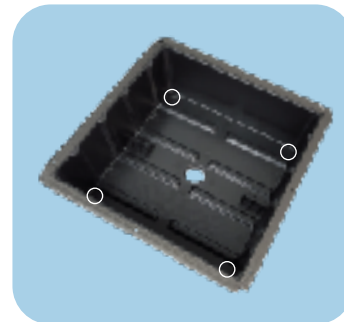
2) Locate the posts inside of base lid.



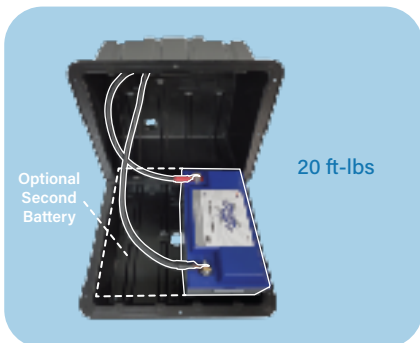
3) Connect each battery cable to corresponding post in the orientation shown below. Attach cables with nut and washer assembled as seen in image using 11/16 Socket or Wrench.



4) Secure base to chassis using a minimum of (4) #8 self-tapping screws.



5) If installing Lithium battery, attach battery cables to posts on battery with appropriate hardware.



6) Secure lid to base using (8) #8 self-tapping screws.



7) If battery type requires ventilation, use an approved hose clamp to secure the vent hose to lid.



## NOTE:

Be sure to protect power posts after battery install with supplied battery boots.