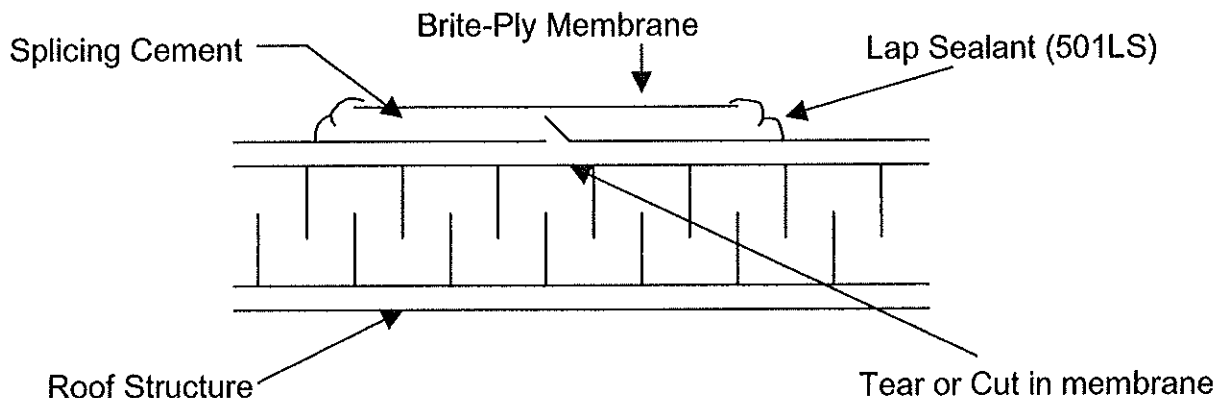


401 PR PATCH AND REPAIR KITS

Correction of puncture, tears, etc. may be accomplished by splicing a membrane section over the affected area using white Brite-Ply membrane with Brite-Ply splice cleaner and splicing cement.

1. Extend the repair membrane section at least three (3) inches in every direction from the splice, tear, etc. to be corrected.
2. Remove dirt on surface to be repaired by scrubbing with warm soapy water, rinsing with clean water, and drying. Complete cleaning with Brite-Ply splice cleaner. Clean the black side of the membrane patch with splice cleaner.
3. Stir Brite-Ply splicing cement thoroughly until it has a solid white appearance. Apply splicing cement to both mating surfaces with either a three (3) or four (4) inch wide short nap roller (not included) or a ½ inch thick paint brush (not included). Apply cement smoothly and evenly to obtain 100% coverage. Do not allow cement to glob or puddle. Allow cement to dry until it is tacky and will not string or stick to a dry finger touch.
4. Install the repair membrane and roll the surface splice with a two (2) inch wide steel roller (not included) or equivalent, toward the outer edges of the repair membrane.
5. Apply a bead of Dicor lap sealant (501LS) to completely cover the splice/patch edge. Feather the lap seal, protecting the edge of the patch/splice from lifting.
6. Splicing cement residue may be cleaned from the Brite-Ply membrane using a rag saturated with Brite-Ply splice cleaner.



SURFACE SPLICE