

# IVC US

## Repair Guide for all RV Flooring

Rip / Tear Repair

Slice / Cut Repair

Rip/Tear-Graph-Plug Repair

Graph / Patch Repair



Please note: All servicing of the IVC Products require a controlled environment.

Temperature needs to range between 55° F to 85° F

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Damaged area of the floor



- Razor knife
- Flex–Seam
- Hand Roller
- Clean Damp cloth
- Clean Dry Cloth



- Gently open the damaged area applying light pressure to remove the wrinkles



- Apply a small amount of Flex-Seam under the Rip/ Tear and along the edges of the Rip/Tear





- Gently work the damaged area into the surrounding area being sure all edges are properly aligned



- Once the damaged area is together clean the excess Flex-Seam off the surface using a clean cloth dampened with water





- Using a hand roller, roll the damaged area to remove excess adhesive and flatten the wrinkles



- The damaged area should be flat and ready for cleaning with a damp cloth



- The damaged area should be flat and ready for cleaning with a damp cloth followed by a clean dry cloth



- All traces of the Rip/Tear should be virtually invisible from a standing position.

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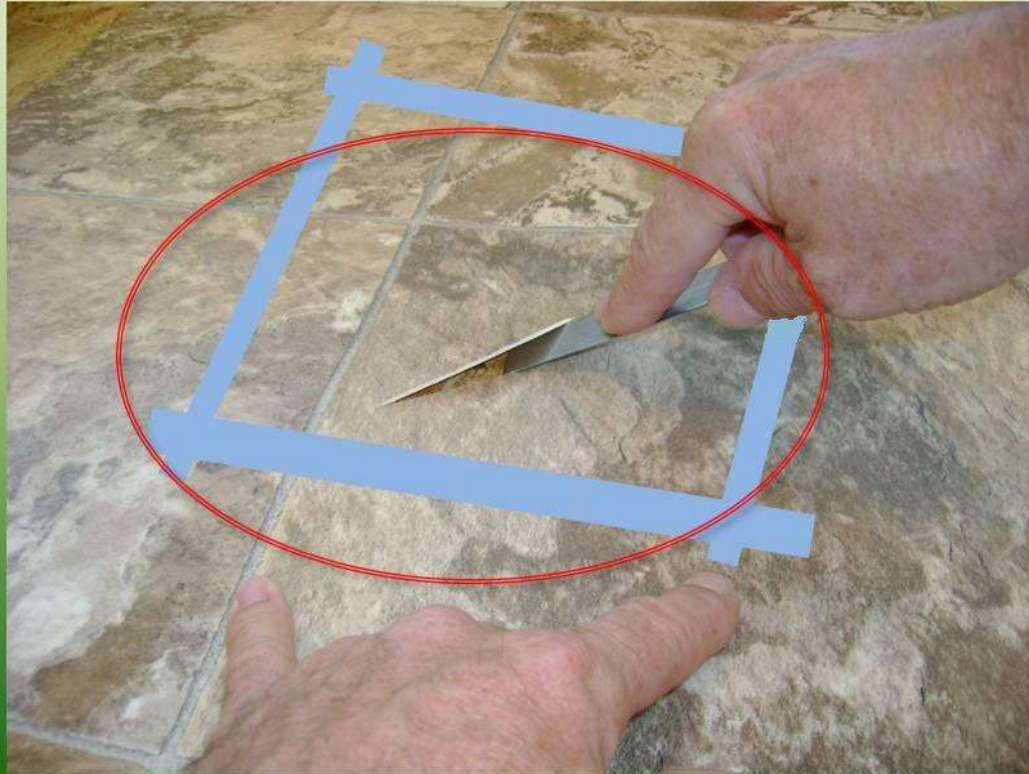


Damaged area of the floor





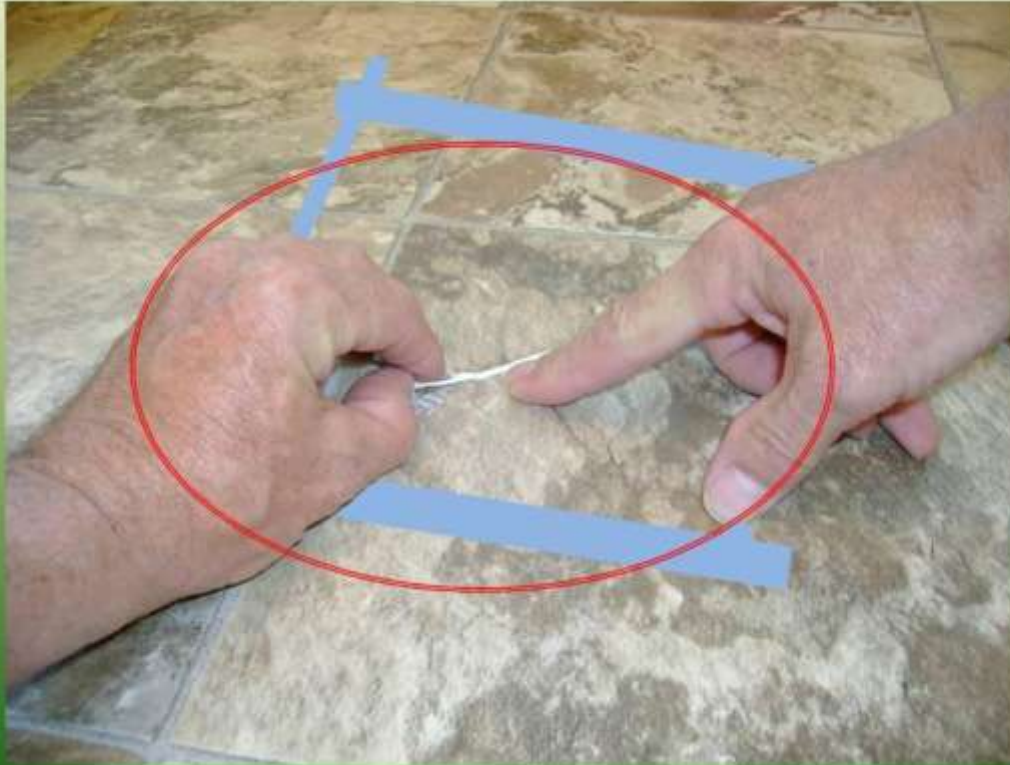
- Small putty knife
- Flex – Seam
- Hand Roller
- Clean Damp cloth
- Clean Dry Cloth
- 1” Painters Tape



- Gently open the damaged area using a small putty knife
- Picture frame the area using your 1" painters tape



- Apply a small amount of Flex-Seam under and on the edge of the sliced area.



- Gently work the damaged area assuring the slice has been fully coated with the seam sealer.





- Once the damaged area is together clean the excess Flex-Seam off the edges of the vinyl using a cloth dampened with water



- Using a hand roller, roll the damaged area to remove excess adhesive.





- The damaged area should be flat and ready for cleaning with a damp cloth



- The damaged area should be flat and ready for cleaning with a damp cloth followed by a clean dry cloth



- All traces of the slice should be virtually invisible from a standing position
- Remember: The tape must be removed within 2 hours

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Damaged area of the floor



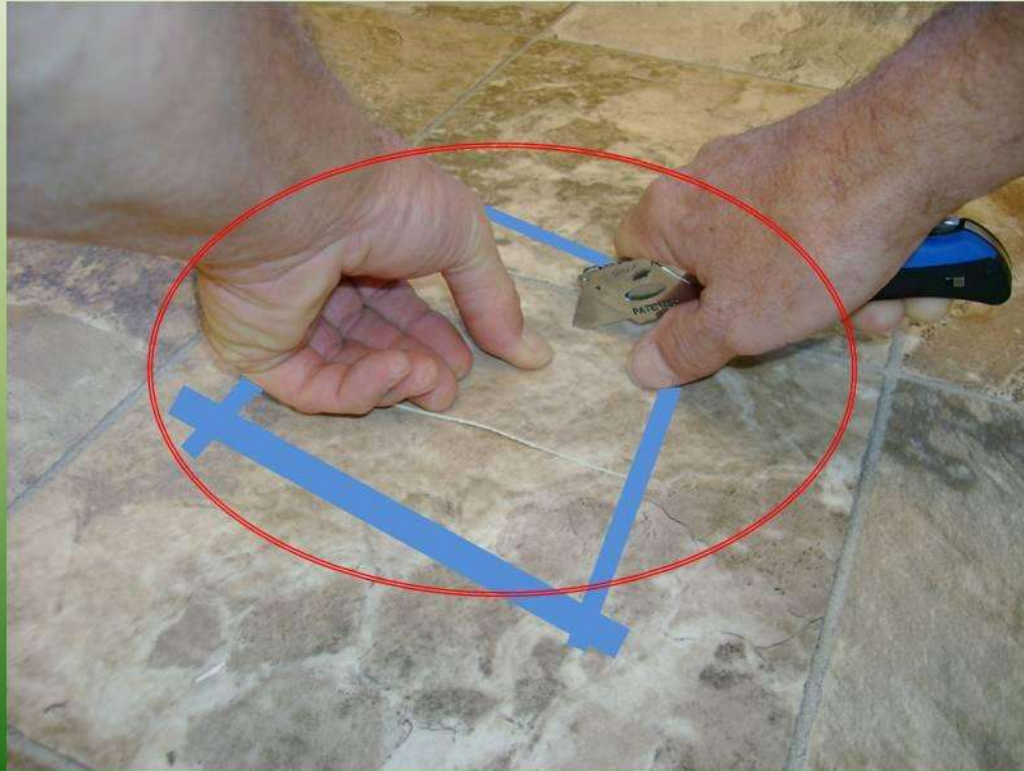


- Small putty knife
- Flex – Seam
- Hand Roller
- Clean Damp cloth
- Clean Dry Cloth
- Utility Knife
- Double face tape
- Section of vinyl
- 1” Painters Tape

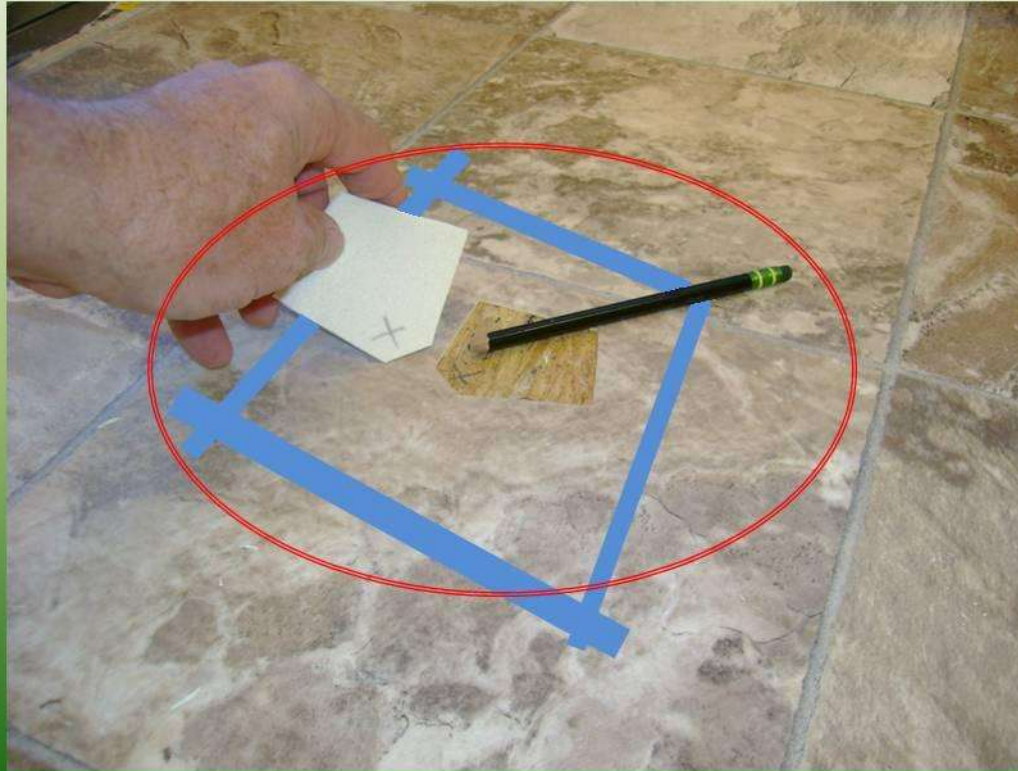




- Outline the area using blue painters tape.
- Find a pattern (or close shade) from the same dye lot that will resemble the same shade/ pattern and place it on top of the double face tape.



- Apply pressure on the plug, using a new blade cut around the graph through both sections of vinyl making sure the blade remains upright at all times.

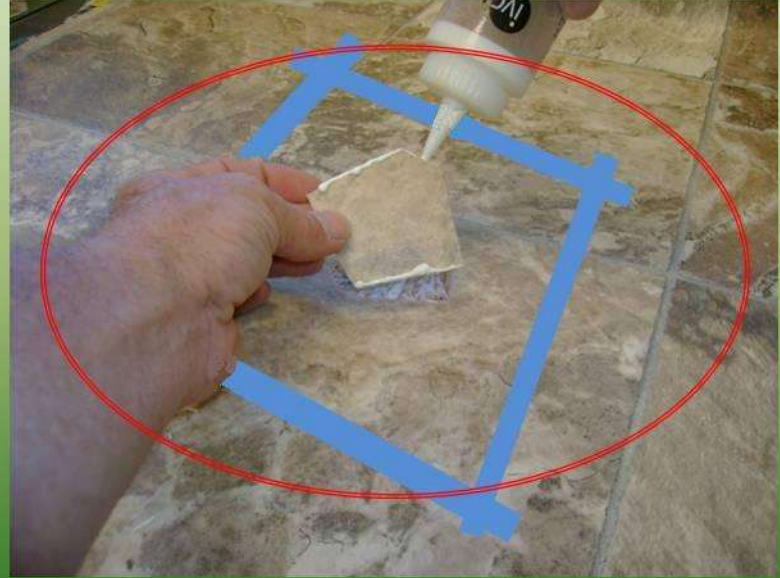
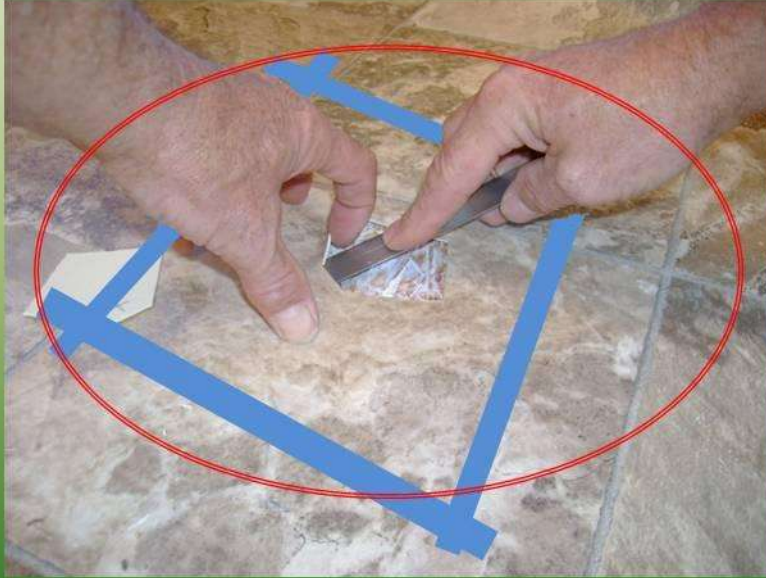


- Once the two sections have been cut place them in the same position side by side. This will assist in inserting the graph in the same position as the damaged section.





- Apply the Flex-Seam in the opening & under the vinyl the length of a minimum of 2" and on the edges in preparation of inserting the graph.



- Apply the Flex-Seam to all edges of the opening.

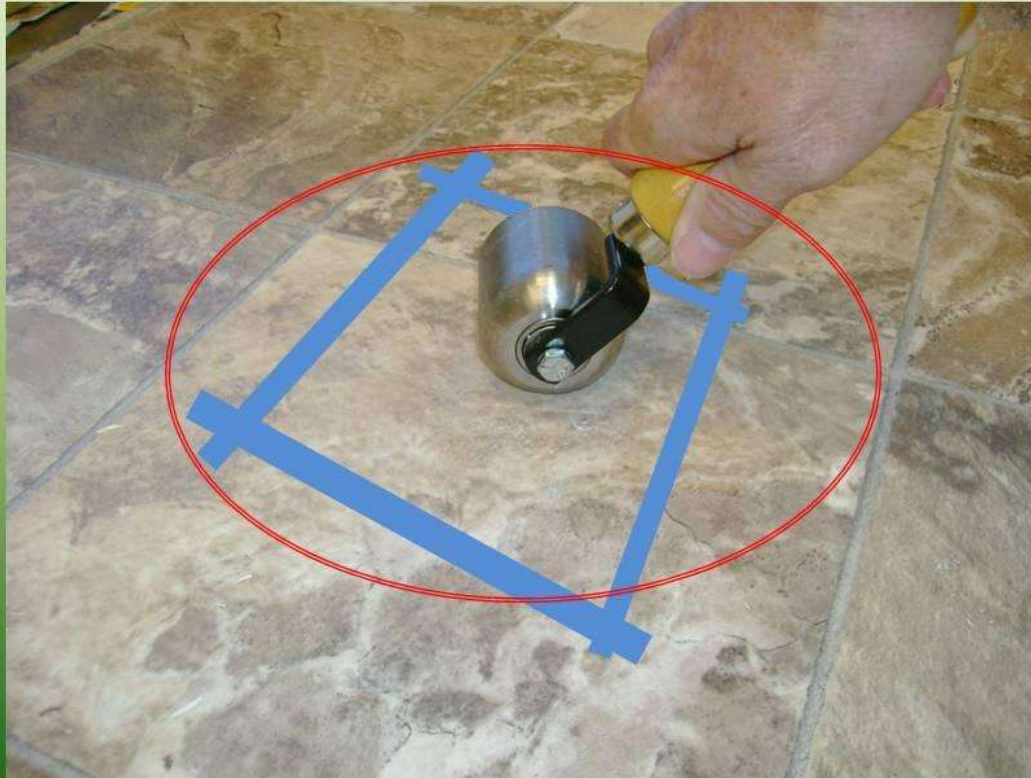


- Position the graph in the opening making sure the edges are not peaking





- Clean the Flex-Seam from the face of the vinyl prior to rolling with a hand roller.



- Roll the graph forcing the Flex-Seam evenly under the graph and through the edges to the top of the vinyl.



- Once properly positioned and rolled the graph is ready to be cleaned and dried. Remove the Painters tape within 2 hours after the repair has cured.



- All traces of the graph should be virtually invisible from a standing position.

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Damaged area of the floor



- Utility knife
- Straight edge
- Hand Roller
- Small putty knife

- Flex-Seam
- Double face tape & Painters Tape
- Clean Damp cloth
- Clean Dry Cloth



- Select a section of vinyl close to the same shade if not the same pattern allowing enough material to be trimmed.



- Position the double face tape to hold the replacement section of vinyl during the trimming process. Outline the area with blue painters tape.





- Place the replacement section of vinyl on top of the double face tape properly aligning the pattern





- Holding the utility knife upright cut through both sections of vinyl using a straight edge to guide the knife



- Carefully remove both sections identifying with pencil the replacement section so it can be properly positioned in the opening followed by removing the double face tape



- Center new double face tape under the edges leaving the paper side remaining against the underlayment.



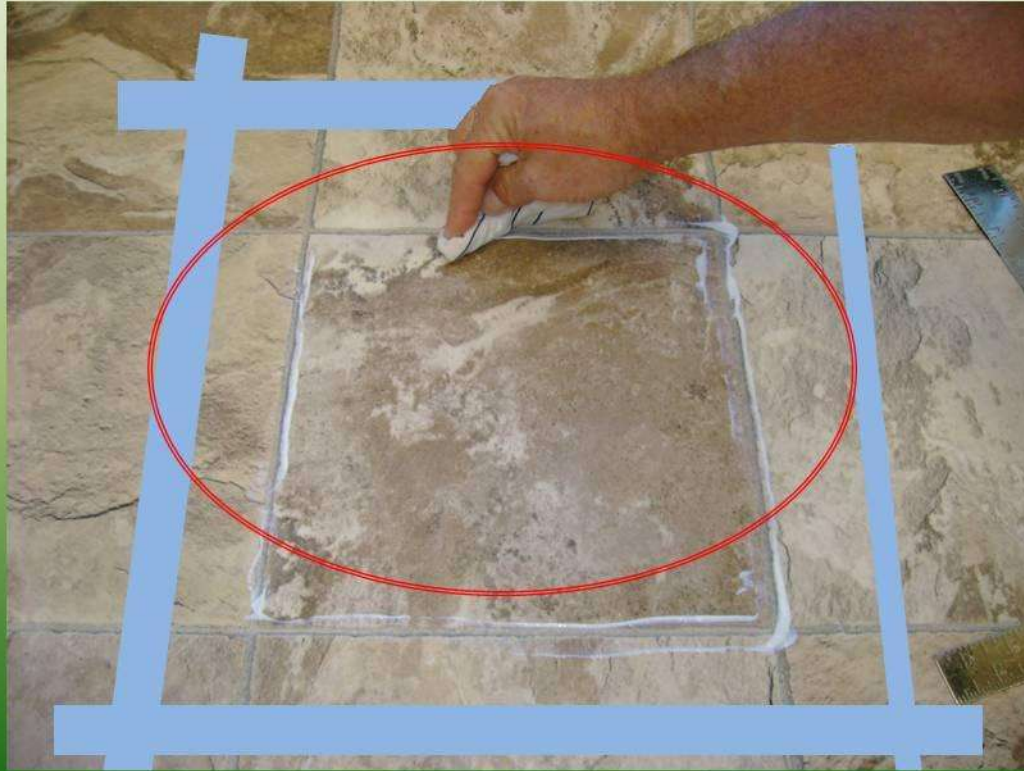
- Apply the Flex-Seam along the edge of the vinyl in preparation of placing the replacement section.





- Place the replacement section of vinyl into the opening (remember to match the Identification marks)





- Using a clean cloth dampened with water remove the excess Flex-Seam forced to the top.



- Using a hand roller roll the edges of the replacement section to force any remaining Flex-Seam to the surface.



- Remove all traces of excess Flex-Seam using a water dampened cloth followed by a clean dry cloth and allow to dry.



- The serviced area should appear virtually invisible from a standing position when properly completed. Remove the painter tape within 2 hours of completion.





- All traces of the slice should be virtually invisible from a standing position.



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Presented by IVC US

Note: This repair guide is for training purpose only. IVC US is not responsible for the craftsman performing the service.

