

SYNTEC[®]
INDUSTRIES



beauflor
a new innovation in resilient flooring

REPAIR GUIDE

For

ALL BEAUFLOR PRODUCTS



Loose lay - Insert / Patch Repair

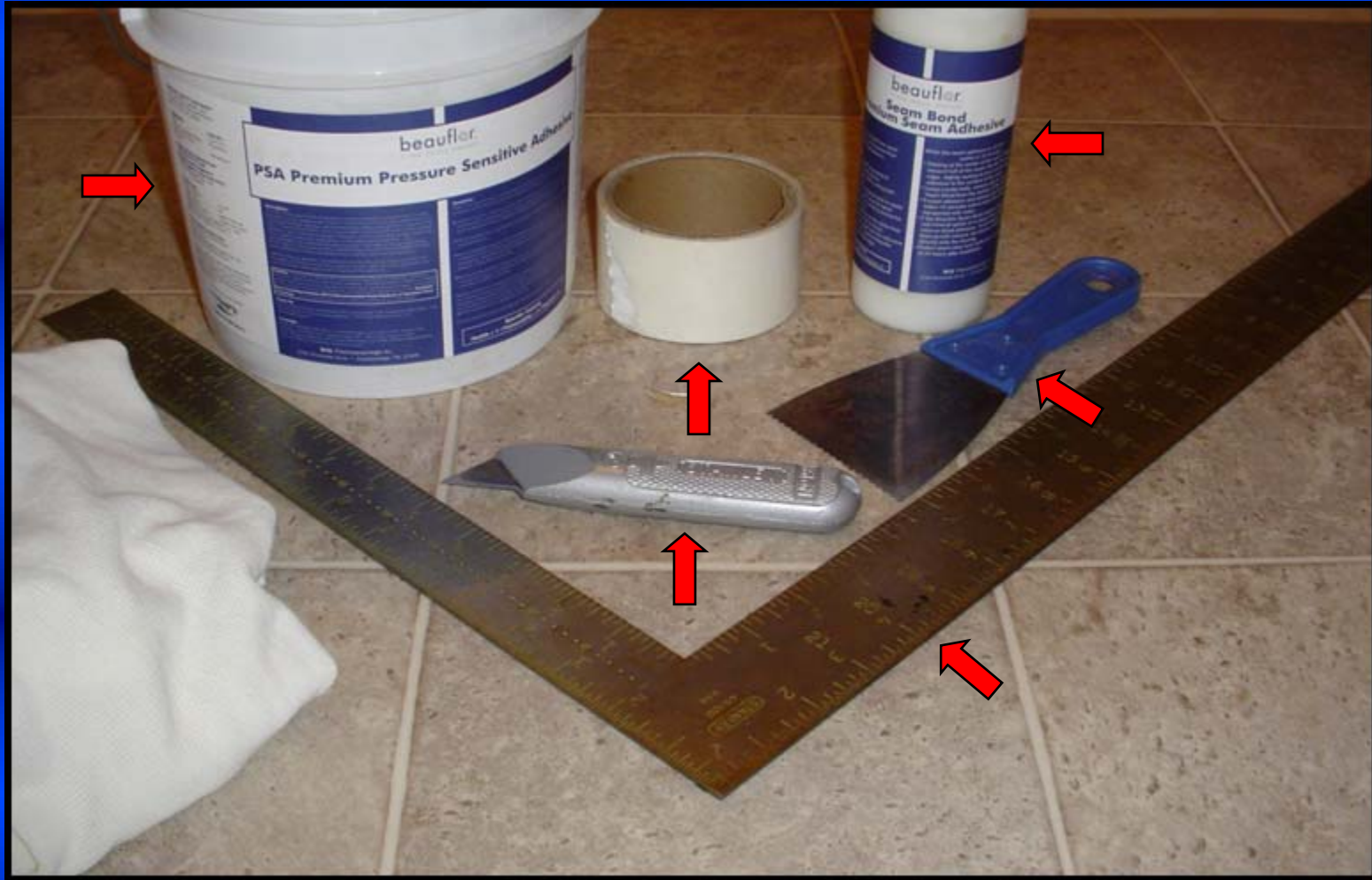
INSERT / PATCH REPAIR



PROCEDURE
for

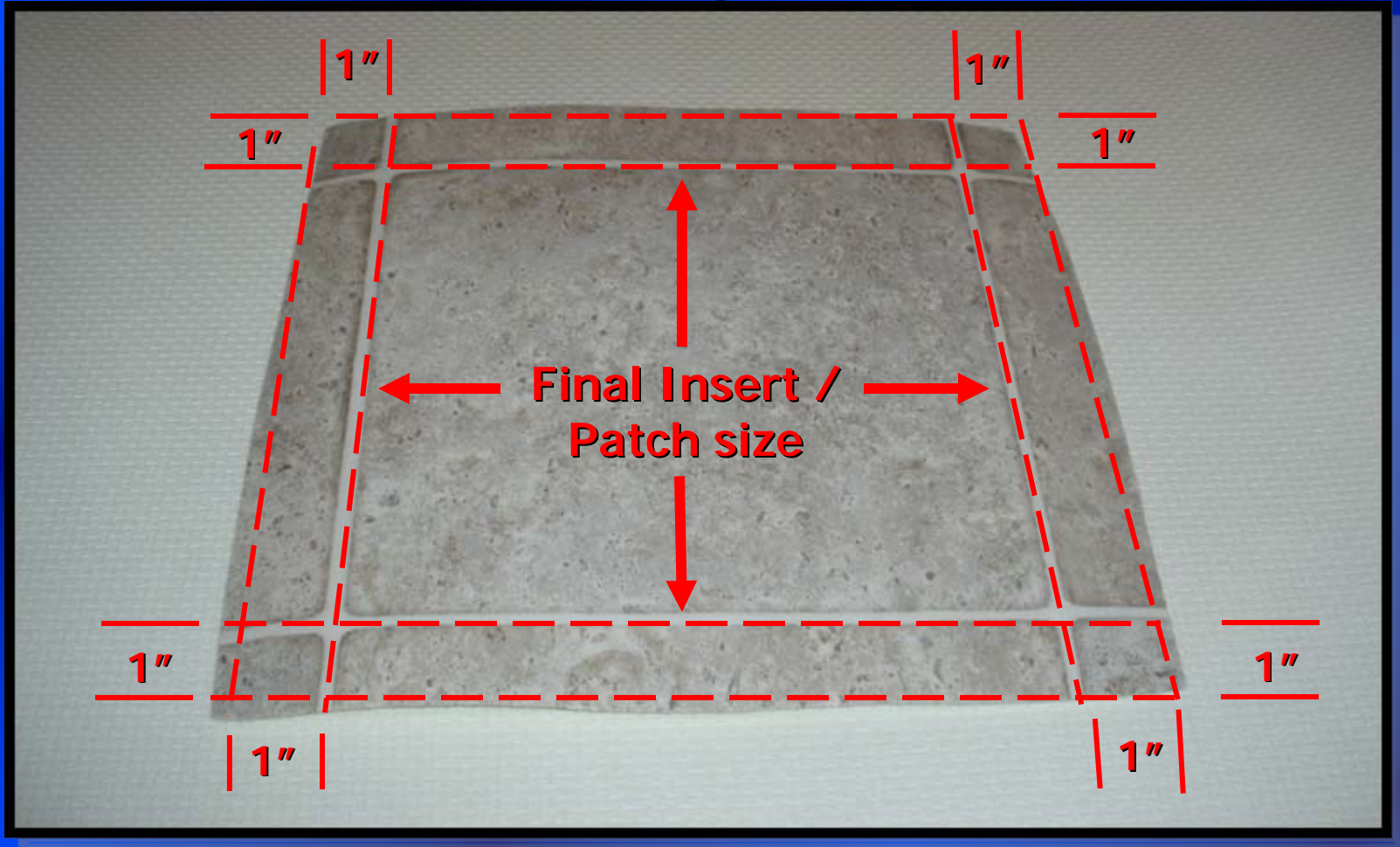
LOOSE LAY FLOORING INSTALLATIONS

Tools Needed



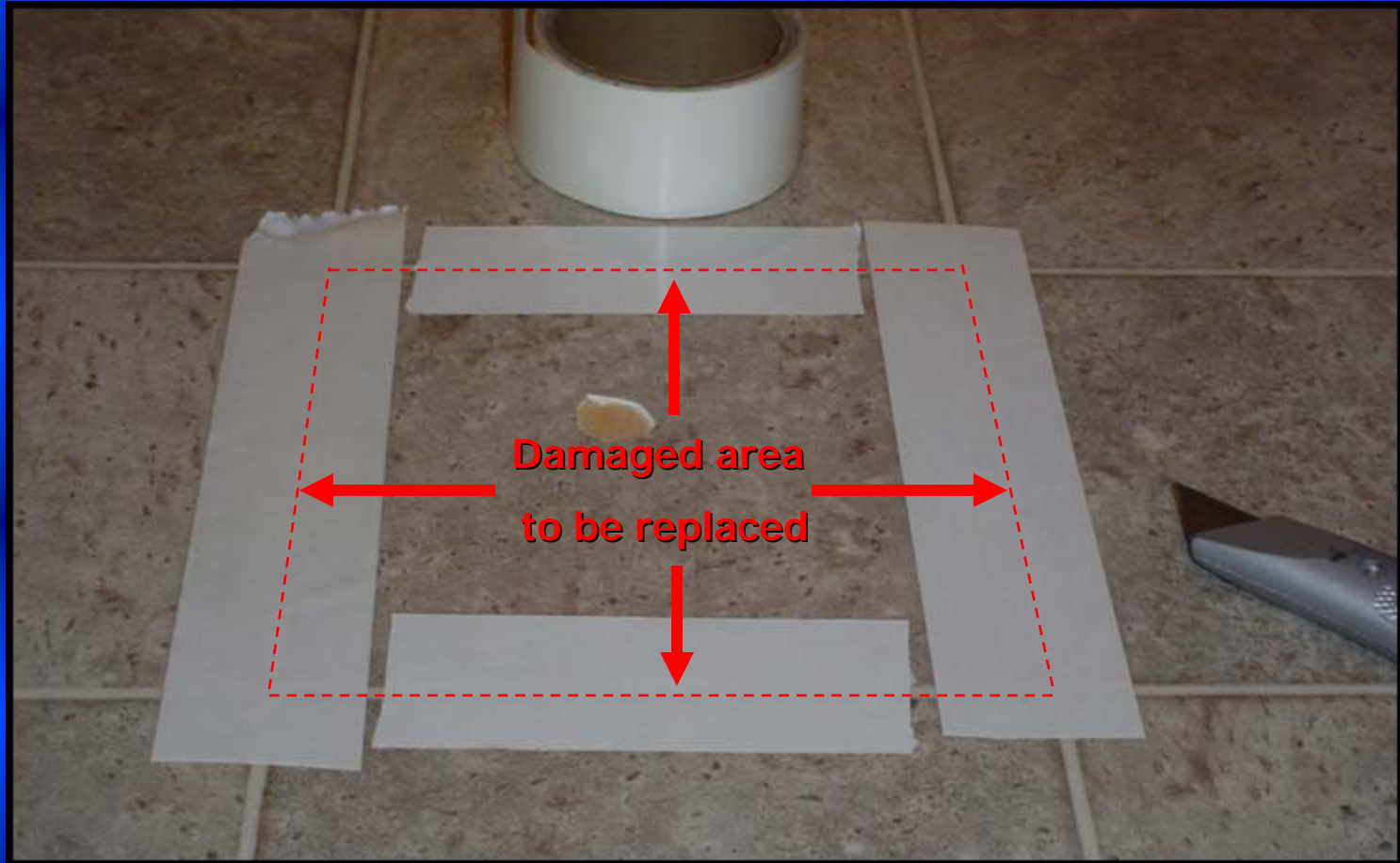
- Razor knife
- Straight edge
- Double sided carpet tape
- Seam bond adhesive
- Acrylic emulsion adhesive
- 1/32"x1/16"x1/32" Notched Spreader

Select a piece of material that provides a shade and pattern match



- Cut an insert piece that is at least 1" inch larger on each side than the material being replaced.

Surround the area to be repaired with double sided tape



- Position the tape where cuts will be made. Cuts should be made in grout lines or areas where the flooring pattern will camouflage patch edges.

Align and secure the Insert / piece



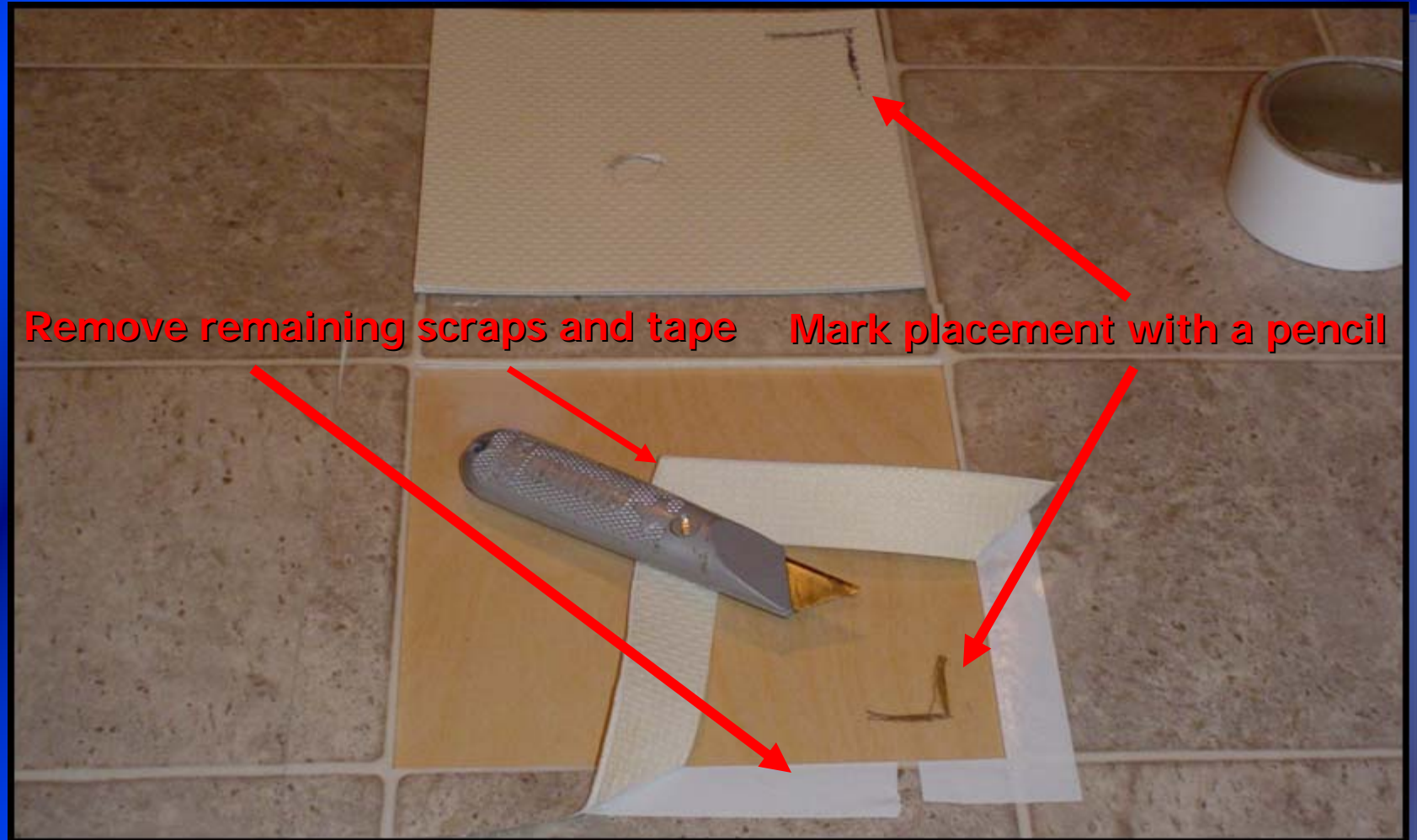
- Align the pattern of the insert piece with the surrounding flooring pattern.
- Secure the insert piece over the existing area to be repaired with the double sided tape.

Double-cut through the Insert Piece and the original flooring



- Use a straight edge to insure cuts remain straight.
- Keep the knife perpendicular to the material being cut.
- Cut through both the insert piece and the original flooring at the same time.
- If a grout line is present, center the cuts in the grout line.

Remove both layers of the cut flooring



- Remove and mark the sub-floor and insert piece with a pencil.
- Remove the remaining scraps and tape from the face of the material.

Adhesive Application



**Spread adhesive
Underneath all sides
Of existing floor**

- With a notched spreader, surround the cut area beneath the remaining floor with a 3-4 inch band of acrylic emulsion adhesive.

Adhesive Application



Spread a thin bed of adhesive here
as shown
To secure insert.

- Cover the entire area where the insert is to be placed with acrylic emulsion adhesive.
- Use a spreader with a 1/32" x 1/16" x 1/32" notch.

Seam Treatment



- Apply an 1/8" bead of resilient flooring seam bond adhesive around the entire insert perimeter.

Installing the Insert



- Carefully tuck the insert into place forcing the seam bond adhesive up into the seam.

Clean-up and Roll



- Use a clean white cloth dampened with water to remove excess adhesive from the face of the material.
- Roll both the insert and surrounding area with a hand roller to ensure an even spread of adhesive and a good bond.

Completed Insert Repair



- **Protect repaired area from foot and rolling traffic for 12 hours.**

Updated 3/4/2016

Pages 1-15, square insert repair

Pages 17-28, plank insert repair



**BEAU
FLOR®**

LUXURY RESILIENT FLOORING

LOOSE-LAY REPAIR PROCEDURES

EXCEPTIONAL DURABILITY

Engineered Composite® wear surface used in Beauflor products compares favorably with high quality laminate and ceramic.

STAIN RESISTANCE

Multi Protect® is "built in" to all Beauflor Collections and offers excellent stain resistance to oily staining agents like shoe polish, lipstick, hair colorants, oil, gas, iodine, Betadine and even fingernail polish.

QUIET AND COMFORTABLE

Carpet backings result in quiet, comfortable floors unlike hard surface floors, wood, laminate, vinyl and ceramic.

SAFETY UNDERFOOT

Ultra Grip® which is embedded with the wear surface provides enhanced safety underfoot in dry and wet conditions

A close-up photograph of a dark grey, wood-grained plank from a loose lay flooring system. A small, irregular hole is visible in the center of the plank, with a white, irregularly shaped patch applied over it. The background shows the texture of the wood grain and the joint between planks.

PLANK AND TILE REPAIR

Procedures for Beauflor Loose Lay Flooring

RECOMMENDED TOOLS & ADHESIVE

- Razor Knife w/sharp blade
- Straight Edge
- Double Side Carpet Tape
- Syntec Seam Sealer
- Roller
- Clean Damp Cloth (for clean up)
- Pencil or Pen



SELECT A PIECE OF MATERIAL THAT PROVIDES A SHADE AND PATTERN MATCH



- Cut an insert piece that is **AT LEAST 1"** larger on each side than the material being replaced.

CAREFULLY ALIGN REPLACEMENT MATERIAL TO GROUT OR PATTERN LINES OF DAMAGED MATERIAL AND SECURE WITH TAPE.



- Cuts should be made in grout or plank lines or areas where the flooring pattern will disguise patch edges.



DOUBLE-CUT THROUGH THE INSERT PIECE AND THE ORIGINAL FLOORING

- **Use a straight edge to ensure cuts remain straight.**
- **Keep the blade perpendicular to the material being cut.**
- **Cut through both the insert piece and the original flooring at the same time.**
- **Center cut through grout lines and plank lines for the best aesthetics.**



REMOVE BOTH LAYERS OF THE CUT FLOORING

- **Remove any remaining scrap and the damaged material.**

***it may be helpful to mark the corner of the replacement material to the corresponding corner on the floor to maintain pattern orientation**



**CENTER STRIPS OF DOUBLE SIDED TAPE
UNDER ALL THE EDGES OF THE REPAIR**

- **Important: Do not overlap the tape at the corners.**
- **Do not remove the paper from the bottom side of the double sided tape that will be resting against the subfloor.**
- **Remove the paper from the top side of the double sided tape where the repair piece will be inserted.**

**USE SCA452 SEAM SEALER AND
RUN A SMALL BEAD AROUND ALL
THE EDGES OF THE REPAIR**





INSTALLING THE NEW INSERT

- **Align the pen mark on the corner of the material to the mark on the subfloor for proper pattern orientation.**
- **Carefully tuck the insert into place forcing the seam sealer adhesive up into the seam.**

A close-up photograph of a person's hands cleaning a wooden surface. The person is wearing a light blue striped shirt and a black watch. They are using a white cloth to wipe the wood. The wood has a natural grain pattern and a slightly weathered appearance. The text is overlaid on the left side of the image.

CLEAN WITH A DAMP CLOTH

- **Use a clean white cloth dampened with water to remove excess seam sealer on the face of the material.**
- **Roll the insert and surrounding area with a hand roller to ensure proper seating of the material against the 2-sided tape.**

COMPLETED INSERT REPAIR

- **Protect repaired area from foot and rolling traffic for 12 hours**