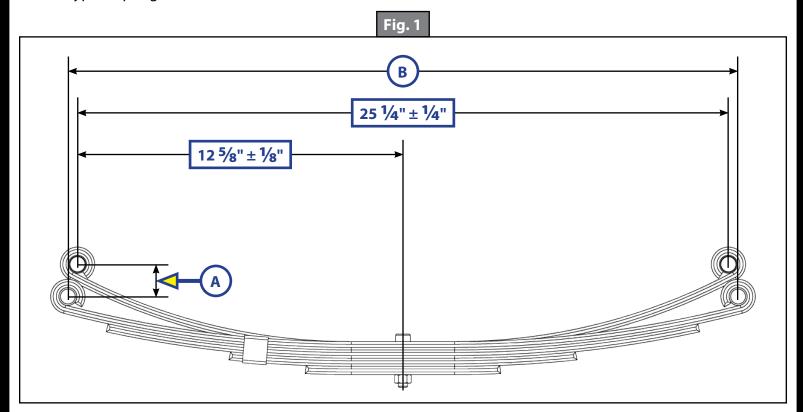
## LEAF SPRING DEFLECTION MEASUREMENT GUIDE

## **AXLES AND SUSPENSION**

## Introduction

The purpose of this document is to outline the deflection measurement parameters for a leaf spring. Use this as the definitive guide for identifying leaf springs that are defective "flat springs."

This deflection measurement applies to the majority of the double-eye leaf springs used by LCI, including the typical springs used on LCI35, LCI44, LCI52, LCI60, LCI70, LCI80H and LCI80 axle models.



## Measurements

Spring deflection as specified is approximately 1  $\frac{1}{4}$ " of vertical travel (Fig. 1A) when the rated amount of weight is applied.

To determine if a spring has been damaged and yielded, spring length can be an indicator.

When measuring center-of-eye to center-of-eye on the spring (Fig. 1B), the length should never exceed 26". Springs subjected to weight equal to or less than their rated load should measure 26" or less. A spring that measures longer than 26" can be the result of a damaged spring or a wheel end that has more than the rated load on it.

**NOTE:** Measuring should only occur when unit is level and on a flat surface such as a concrete pad.

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