SUBURBAN MANUFACTURING COMPANY Dayton, Tennessee 37321 676 Broadway Street



### DYNATRAL

#### **INSTALLATION INSTRUCTIONS** NT-24SP ● NT-30SP ● NT-34SP FOR MODELS



The design of the furnace has been certified for installation in recreational vehicles only. In order for the furnace to operate in conformity with generally accepted safety regulations, the installation instructions must be followed. Failure to comply with the installation instructions will void the warranty on the furnace and any responsibility on the part of Suburban Manufacturing Company.

The furnace was inspected before it left the factory. If any parts are found to be damged, do not install the furnace. Immediately contact the transportation company and file a claim.

must be performed by a qualified installer, service agency or the gas supplier. instructions and/or owners manual provided with this appliance. Installation and service Calso WARNING! Improper installation, property damage, personal injury or adjustment, esol alteration, of life. service or maintenance Refer to Ħe installation can

### INSTALLATION INSTRUCTIONS

WARNING! Installation of this appliance must be made in accordance with the written instructions provided in this manual. No agent, representative or employee of Suburban or other person has the authority to change, modify or waive any provision of the instructions contained in this

CAUTION: If possible, do not install the furnace to where the vent can be covered or obstructed when any door on the trailer is opened. If this is not possible, then the travel of the door must be restricted in order to provide a 6" minimum clearance between the furnace vent and any door whenever the door is open. NOTE: The exhaust temperature of this furnace could discolor or warp some materials. You should verify that the material used on the coach door, panel, or cover will not discolor or warp from the exhaust temperature whenever any door, panel, or cover is in the open position.

CAUTION: Due to the differences in vinyl siding, this appliance should not be installed on vinyl siding without first consulting with the manufacturer of the siding or cutting the siding away from the area around the appliance

CAUTION: In any installation in which the vent of this appliance can be covered due to the construction of the RV or some special feature of the RV such as slide out, pop-up, etc. always insure that the appliance cannot be operated by setting the thermostat to the positive "OFF" position and shutting off all electrical and gas supply to the appliance. Never operate furnace with vent covered.

NOTE: These furnaces must be installed and vented as described in this manual so that the negative pressure created by the air circulating (return air) fan cannot affect the combustion air intake or venting of any other appliance. It is imperative that the products of combustion be properly vented to the atmosphere and that all combustion air supplied to burner be drawn from the outside atmosphere. (See 'installing Vent Assembly'.)

IMPORTANT: If this furnace is to be connected to a common duct system also serving a cooling unit, a manual or automatic damper is required to prevent any cold conditioned air from circulating back into the furnace. Cold air passing over the furnace combustion chamber during the operation of the cooling unit can result in the formation of condensation inside the furnace combustion chamber. This condensation may promote corrosion and premature failure of the combustion

protected from water NOTE: These furnaces shall be installed so the electrical components are

convert to natural gas These furnaces are design certified for Propane/LP gas only. Do not attempt to

Gas supply pressure for purposes of input adjustment Minimum - 11" W.C.\* Maximum - 13" W.C.\* Water Column)

In the U.S.A., the installation of the furnace must be in accordance with local codes and regulations. In the absence of local codes and regulations, refer to the latest edition of:

Standard for Recreational Vehicles ANSI A-119.2/NFPA 501C National Fuel Gas Code ANSI Z223.1.

Furnace must be electrically grounded in accordance with the latest edition of the National Electrical Code ANSI/NFPA No. 70.

This unit is equipped with an electric ignitor device that has consumption of 1 amp @12 volts D.C. an energy

In Canada, the furnace must be installed in accordance with 1. Standard CAN/CSA Z240 - Recreational Vehicles

- Standard CAN/CSA Z240 Recreational Vehicles.
   CSA Standard CAN/CSA Z240.6.2-M86 Electrical Requirements for Recreational Vehicles.
   Standard CAN/CSA Z240.4.2-M86 Installation Requirements for Propane Appliances and Equipment in Recreational Vehicles.
   CAN/CGA B149 Installation Codes.
   Any applicable local codes and regulations.

#### Return Air

There are three methods described below for installing the furnace. Regardless of the method you choose, we require that a permanent opening be provided in the interior cabinetry of the coach directly in front of the turnace. The opening must allow for free, unobstructed removal of the furnace. This opening may be used as a means of providing circulating return air to the furnace. Other openings may be used as well. The minimum return air to the furnace must total 55 square inches free area. It is important that adequate return air be provided to assure normal heating and operation of the furnace. Failure to provide the minimum return air will cause erratic furnace cycling.

INSTALLATION DIRECTLY AGAINST OUTER SKIN OF (See Figure 1) COACH

# Maximum wall thickness for this type installation is 3".

- Locate the furnace near lengthwise center of the coach. Do furance with the vent facing toward the forward end of the coach. Do not install the
- Choose a location for installation out of the way of wires, pipes, etc. which might interfere with the installation. Adhere to the minimum clearances from the cabinet to combustible construction as listed in Table 1.

NOTE: Side and top clearances may be 0" for through the wall installations up to a maximum wall thickness of 3". (See Figure 1.)

- 3. When an appliance is installed directly on carpeting, tile or other combustible material, other than wood flooring, the appliance shall be installed on a metal or wood panel extending the full width and depth of the appliance. If preferred, the carpeting, tile or combustible materials, other than wood may be cut away the full length and depth of the appliance plus the appliance minimum clearances to combustibles. (See Table 1.)
- Cut an opening through the inner wall 12 7/16 x 13". This will allow the rear of the furnace to be installed against the outer skin of the coach. (See Figure 1.)
- Figure Cut two 2 1/4" diameter holes through the outer skin of coach as shown ₹
- Installing Vent Assembly). Put furnace in place, making outer skin of coach as possible sure that rear of furnace cabinet is as close to and still assure proper vent tube overlap. (See
- Fasten furnace to floor of coach using the two (2) holes provided plenum area of furnace cabinet. (See Figure 1.) in the

# B. INSTALLATION DIRECTLY AGAINST INNER WALL OF COACH (See Figure 2)

# Maximum wall thickness for this type installation is 2

- Locate the furnace near lengthwise center of the coach. Do not install the furnace with the vent facing toward the forward end of the coach.
- Choose a location for installation out of the way of wires, pipes, etc. which might interfere with the installation. Adhere to the minimum clearances from the cabinet to combustible construction as listed in Table 1. Refer to Figure 3 for illustration of furnace clearances.
- 3. When an appliance is installed directly on carpeting, tile or other combustible material, other than wood flooring, the appliance shall be installed on a metal or wood panel extending the full width and depth of the appliance. If preferred, the carpeting, tile or combustible materials, other than wood may be cut away the full length and depth of the appliance plus the appliance minimum clearances to combustibles. (See Table 1.)
- Locate center lines for exhaust and intake tubes as shown in Figure 1. Cut two 2 3/4" diameter holes through coach wall for exhaust and intake. (See Figure 2.)
- Put furnace in place, making sure that rear of furnace cabinet is as close to inner wall of coach as possible and still assure proper vent tube overlap. (See Installing Vent Assembly).
- Fasten furnace to floor of coach using the two holes provided in front plenum area of furnace cabinet. (See Figure 1.)
- Install vent assembly. (See instructions for installing vent.)

## INSTALLATION USING VENT EXTENSION TUBES

When it is not possible to install the furnace as described in installations A extension tubes must be used to connect the exhaust and intake tube to the assembly on the outside of the coach. or B, e vent

Avoid the use of extension tubes whenever possible. If they must be used, it is important that the correct length tubes are used.

In order to determine the correct extension tube kit, you must determine the range in which the extension falls. To do this, position the furnace in its permanent location and measure the distance from the end of the exhaust and intake tube to the outer edge of the coach skin. This determines the extension tube range you need. Figure 4 lists by kit number the vent extension range up to 9".

Example: If the distance you measured is 27/8", using Figure 4as your guide, you will order Kit #520498, which accommodates a range from 2 1/4" to 3 1/8". The extension tube kit comes with complete installation instructions.

WARNING! Under no circumstances are the extension tubes, as supplied by Suburban, to be cut, altered, or modified in any way. To do so could be dangerous and will void the responsibility of Suburban Manufacturing Company.

				$\Gamma \Rightarrow$	
		NT-34SP 0"	NT-30SP	NT-24SP 0"	Model
co		O <sub>n</sub>	O <u>r</u>	o <u>r</u>	Front
MBUST TSUBM	). 	2"	1"	1	Left Side
CLEARANCE FROM DUCTS TO COMBUSTIBLE MATERIAL - 1" (See Figure 3)	L SNV SI	2	4	}	*Right Side
	-STON-	O,	0"	O <u>.</u>	Тор
# DUCTS 1		O <sub>l</sub>	O <sub>n</sub>	O <sub>1</sub>	Top Bottom
Figure :	ñ	O <sub>E</sub>	O <sub>z</sub>	0,	Back
<b>.</b>		3/8"	3/8"	3/8"	Exhaust and Intake Tube

#### TABLE 1

### INSTALLING VENT ASSEMBLY

The vent outlet must be installed so it is in the same atmospheric pressure zone as the combustion air intake. The exhaust and intake thes must be installed from the outside, pass through the RV skin and slide of the furnace exhaust and the furnace exhaust and

WARNING! Do not alter the vent assembly supplied with this furnace. Any modifications will result in improper installation which could cause unsafe furnace operation.

CAUTION! Combustion air must not be drawn from the living area. All air for combustion must be drawn from the outside atmosphere. All exhaust gases must be vented to the outside atmosphere - never inside the RV. Therefore, it is essential to insure that the vent cap and tube assemblies are properly

- Apply caulking to RV skin behind vent cap as shown in Figure 2. Apply caulking generously around perimeter of vent cap and across center as shown.
- Insert intake tube through RV skin and slide it onto the furnace intake Figure 2.) Minimum tube overlap of 1/2" is required. (See
- Insert vent cap exhaust tube through RV skin and slide it onto the furnace exhaust (See Figure 2.) Minimum tube overlap of 1 1/4" is required.
- 4. Attach vent cap assembly to outer skin of RV with the six (6) screws provided. Do not install vent assembly upside down. The words "Suburban" and "Daylon, Tenn." must be right side up.
- 5. Attach the vent assembly to the furnace using the special 3 1/2" screw provided, insert screw through hole provided in exhaust opening of vent assembly and secure to bracket in exhaust tube of furnace. This anchors the furnace to the vent assembly and the outer skin of the HV (See Figure 2.)

### CONNECTING GAS SUPPLY

when connecting or loosening gas line Connect the gas supply to the furnace at the manifold, following the suggestions outlined below. It will be necessary to hold the flare fitting on the furnace manifold

NOTE: The compound used on threaded joints must be petroleum (LP) gas. resistant to liquefied

NOTE: The appliance must be disconnected from the gas supply piping system during any pressure testing of that system at test pressure in access of 1/2 PSIG.

The appliance must be isolated from the gas supply piping during any pressure testing of the gas supply piping system at test pressure equal to, or less than, 1/2

- 1. Be sure that the gas fitting is outside of the furnace jacket and easily accessible. (See Figure 1.) The fitting may be connected directly to the 90° elbow at the gas inlet to the furnace. To assure an airtight seal, be sure the gasket provided with the furnace is installed between the fitting and the furnace cabinet, as illustrated in Figure 1. If this gasket is omitted, it could result in overheating of component parts within the furnace.
- In order to maintain a check on gas supplied pressure to the furnace, NPT plug tap must be installed and accessible for test gauge connimmediately upstream of the gas supply connection to the furnace. Ø 1/8
- After the furnace has been connected to the gas supply, all checked for leaks. joints must be

WARNING! Never check for leaks with an open flame. Turn on the gas and apply soapy water to all joints to see if bubbles are formed.

### CONNECTING ELECTRICAL SUPPLY

parts will occur. CAUTION: This furnace is designed for negative ground 12 volt D.C. system only. Do not attempt to alter the furnace for a positive ground system or connect the furnace directly to 115 volts A.C. Damage to furnace component

Be sure all wiring to the furnace is of heavy enough gauge to keep the voltage drop through it to a minimum and to provide enough power for start-up surge. No. drop through it to a minimum and 12 gauge wire is recommended.

If any of the original wire that is supplied with the appliance must be replace, must be replaced with Type 105°C or its equivalent.

Connect the power supply to the quick connect pigtail on the right side of the furnace. The wires are color coded, red for positive (+) and yellow for negative (-). This polarity must be observed so the furnace motor will run with the proper direction of rotation to insure correct air delivery. (See wiring diagram.)

If the furnace power supply is to be from a convertor, we recommend that the convertor system used to power the furnace be wired in parallel with the battery. This will service two purposes.

Provide a constant voltage supply to the furnace
 Filter any A.C. spikes or volt surges.

### CONNECTING DUCTS TO FURNACE

The following duct requirements must be followed in operation of the furnace. order to assure proper

For Models NT-24SP and NT-30SP, maintain a minimum of 36 square inches open duct area throughout entire duct system including through register. (Minimum 3 ducts - 4" diameter.)

For Model NT-34SP, maintain a minimum of 48 square inches open duct area throughout entire duct system including through register. (Minimum 4 ducts - 4"

system including through register when under floor ducting is used On all models, maintain a minimum of 48 square inches throughout entire duct

NOTE: Ducts terminating in a dead air space (like holding tank compartments) with no means for return air recirculation should not be counted in the required duct area. Also, ducts 2" in diameter or smaller should not be counted in the required duct area.

- 2. Make result in heated air flow through the duct system Make the duct connections at the furnace cabinet tight. Loose connections will in overheating of the component parts on the furnace and a reduction of the
- Avoid making any sharp turns in the duct system. Sharp turns will increase the static pressure in the plenum area and could cause the furnace to cycle.
   Avoid making a lot of turns in the duct system. The straighter the duct system, the better the performance of the furnace.
- materials can be "0" of . Maintain a minimum of 1" clearance where ducts pass through any combustible postruction such as, coach cabinetry. (See Figure 3.) NOTE: UL listed ductions to the coach cabinetry. clearance
- 6. Do not install air boosters in the duct system. Such device furnace to cycle on limit and cause erratic sail switch operation. Such devices will cause the

NOTE: After installation of the furnace and duct system is completed, adjustments must be made to obtain a temperature rise within the range specified on the Rating Plate.

#### INSTALLING THERMOSTAT

Locate the room thermostat approximately 4 1/2 feet above the floor on an inside builkhead where it is not affected by heat from any source except room air. Connect themostat wires to the blue wires leaving power supply plug on right side of furnace. (See wiring diagram.)

### PREVENTIVE MAINTENANCE

WARNING! If the user of this appliance fails to maintain it in the condition in which it was shipped from the factory or if the appliance is not used solely for its intended purpose or if appliance is not maintained in accordance with the instructions in this manual, then the risk of a fire and/or the production of carbon monoxide exists which can cause personal injury, property damage or loss of life.

CAUTION: Label all wires before disconnecting for servicing. Proper polarity must be observed so the furnace motor will run with the proper direction of rotation to insure correct air delivery. (See wiring diagram).

CAUTION: Label all wires prior to disconnection when servicing controls. Wiring error can cause improper and dangerous furnace operation.

# Always verify proper operation of turnace after servicing.

Your furnace should be inspected by a qualified service agency yearly before turning the furnace on. Particular aftention should be given to the following items:

- Inspect furnace installation and vent termination to be sure furnace is properly secured in place, (See Installation Instructions), that vent terminates to the atmosphere, and that vent tubes overlap properly. (See Installing Vent Assembly.)
- Inspect chamber and venting to assure that these components are physically sound, without holes or excessive corrosion and that the installation and/or reinstallation is in accordance with Suburban's installation instructions. (Reference installation manual supplied with furnace.)

# WARNING! It is imperative that the products of combustion be properly vented to atmosphere and that all combustion air supplied to burner be drawn from outside atmosphere.

- Check the base on which furnace is mounted. Be sure it is physically sound, void of any sagging, deterioration, etc.
- Inspect furnace, the venting, ducting and gas piping to furnace for obvious signs of deterioration. Correct any defects at once.
- Inspect combustion chamber for restrictions in exhaust or intake. It is imperative that the flow of intake combustion air and the flow of exhaust gases being expelled to the outside atmosphere not be obstructed. Any soot or loose debris should be blown out using compressed air. (See Figure 8.)
- 6. Inspect all gaskets. If any gaskets show signs of leakage or deterioration, replace them. Safe operation of the furnace depends on all gaskets being tight.
- Inspect return air inlet openings to the turnace. Remove any restrictions to assure adequate air flow.

You, as the owner/user, should inspect the furnace monthly during the heating season for presence of soot on vent. Operating the furnace under this condition could lead to serious properly damage, personal injury or loss of life. If soot is observed on the vent, immediately shut the furnace down and contact a qualified service agency.

Listed below are several safety related items that you should follow during the heating season to assure continued safe operation of the furnace.

 Inspect furnace venting. Venting must be free of obstructions, void of soot, and properly terminated to the atmosphere. (See Installing Vent Assembly.)

WARNING! Do not install screens over the vent for any reason. Screens will become restricted and cause unsafe furnace operation. Accessories are being marketed for RV products which we do not recommend. For your safety, only factory authorized parts are to be used on your furnace.

Periodically inspect the vent for obstructions or presence of soot. Soot is formed whenever combustion is incomplete. This is your visual warring that the furnace is operating in an unsafe manner. If soot is present, immediately shut furnace down and contact your dealer or a qualified service person.

- 3. Periodically observe the main burner flame to assure it is burning with a hard blue flame with well defined burner ports. (See Figure 9). If flame appears yellow or burner has a lazy flame, shut furnace down, it is possible that burner needs cleaning or replaced. To inspect the main burner, remove the four (4) screws (A, B, C and D) securing the burner access door to the combustion chamber (SeeFigure 7). If excessive rust and corrosion are present on burnersurface, the burner must be thoroughly cleaned or replaced. The burner may be cleaned using a steel wire brush and blown clean using high compression air. Contact a qualified service person for assistance.
- NOTE: To observe flame, cabinet front must be removed. Operation of burner can then be observed through the viewing window on front of chamber (See Figure 7).
- 4. Keep furnace clean. More frequent cleaning may be required due to excessive lint from carpeting, bedding material, etc. It is imperative that control compartments, burners and circulating air passageways of the appliance be kept clean.
- The motor is permanently lubricated and requires no oiling
- Keep the furnace area clear of any combustible materials, gasoline or other flammable vapor and liquids.
- 7. Before operating furnace, check the location of the furnace vent to make sure it will not be blocked by the opening of any door on the trailer. If it can be blocked, do not operate the furnace with the door open.
- 8. Do not restrict the flow of combustion air or the warm air circulation to the furnace. To do so could cause personal injury and/or death.
- 9. Never operate the furnace if you smell gas. Do not assume that the smell of gas in your RV is normal. Any time you detect the odor of gas, it is to be considered life threatening and corrected immediately. Extinguish any open flames including cigarettes and evacuate all persons from the vehicle. Shut off gas supply at LP gas bottle. (See safety notice on front cover of this manual.)
- Immediately shut furnace down and call a service agency if furnace cycles erratically or delays on ignition.

# WARNING! Should overheating occur, or the gas supply fail to shut off, shut off the manual gas valve to the appliance before shutting off the electrical supply.

- Never attempt to repair damaged parts. Always have them replaced by a qualified service agency.
- Never attempt to repair the furnace yourself. Seek the help of a qualified service person.
- Never restrict the ducting installed by your trailer manufacturer. To do so could cause improper furnace operation.
- 14. Do not install air boosters in the duct system. Such devices will cause the furnace to cycle on limit and to have erratic sail switch operation.
- 15. Clothing or other flammable material should not be placed on or near the appliance.
- 16. Always follow the operating instructions. Do not deviate from the step-by-step procedures.
- 17. Do not use this appliance if any part has been submerged under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control that has been submerged under water.
- 18. In any installation in which the vent of this appliance can be covered due to the construction of the RV or some special feature of the RV such as slide out, pop-up etc. always insure that the appliance cannot be operated by setting the thermostal to the positive "OFF" position and shutting off all electrical and gas supply to the appliance. Never operate turnace with vent covered.

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FLOOR

OUTSIDE SKIN -INSIDE WALL

AIR INTAKE EXHAUST VENT CAP

THE SCREW PROVIDED MUST BE USED ON ALL INSTALLATIONS

GASKET: PEEL OFF PROTECTIVE PAPER TO EXPOSE THE ADHESIVE SURFACE. ATTACH GASKET TO WASHER PLACE WASHER OVER GAS FITTING. THE GASKET SHOULD SEAL AGAINST CABINET WHEN GAS FITTING IS THREADED INTO POSITION.

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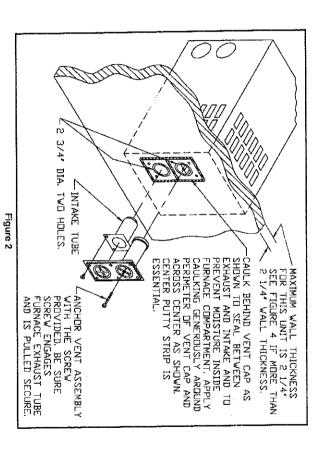
GAS FITTING

WASHER

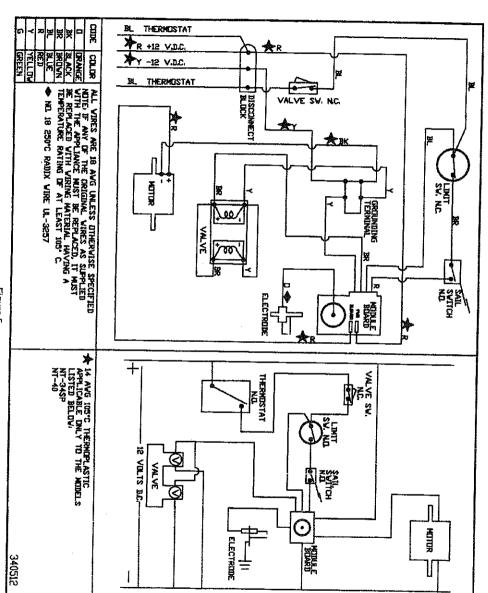
MAXIMUM WALL THICKNESS 3"
NOTE: 0" CLEARANCE PERMISSIBLE
AT REAR OF FURNACE FOR A WIDTH
OF 3" MAXIMUM

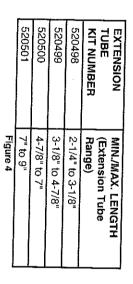
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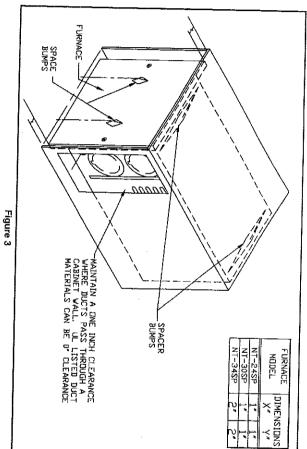
Figure 1



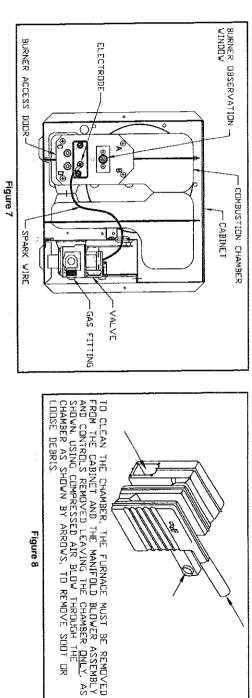
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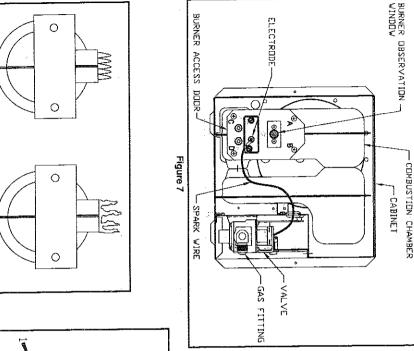


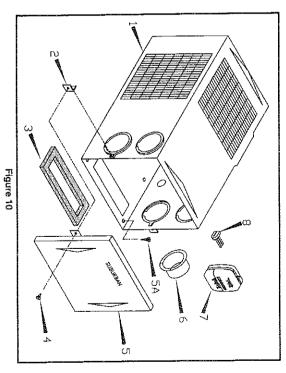




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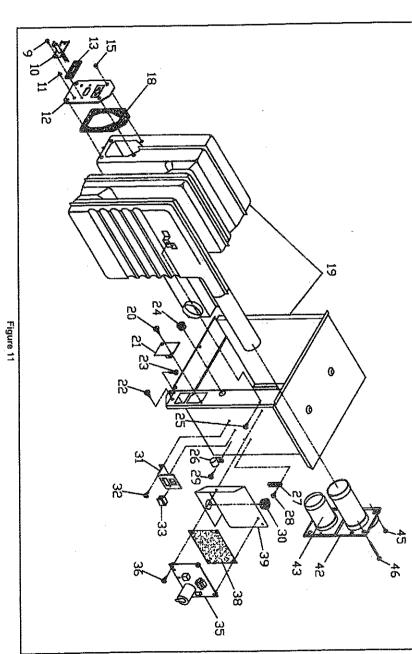


CORRECT

AME

INCORRECT FLAME

Figure 9



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## REPLACEMENT PARTS LIST

Only factory authorized parts are to be used. Do not attempt to repair defective parts.

When ordering repair parts from your dealer, a Suburban Service Center, or distributor, always give the following information:

- Part Number (Not liem No.)
   Part Description
   Model Number, Serial Number, and Date Code of Furnace
   Number of Parts Required

Cabinet Assembly         Number         Remain         Number         Assembly         Part Home         Number         Cabinet Assembly         Assembly <th>44 43 43 43 43 43 43 43 43 43 43 43 43 4</th> <th>388</th> <th>33</th> <th>33</th> <th>မ္</th> <th>ခွ</th> <th>29</th> <th>28</th> <th>27</th> <th>26</th> <th>25</th> <th>24</th> <th>స్ట</th> <th>13</th> <th>1</th> <th></th> <th>7</th> <th>20</th> <th></th> <th>19</th> <th><del>1</del>8</th> <th>5</th> <th><u>.</u></th> <th>No.</th> <th>=</th> <th><del>-</del></th> <th>တ (</th> <th>œ ·</th> <th>7</th> <th>c</th> <th>n 9</th> <th>л Þ</th> <th></th> <th>c</th> <th>л.</th> <th>4</th> <th>Ċ</th> <th>ρŅ</th> <th>ა -</th> <th><u>.</u></th> <th>5</th> <th>met.</th>	44 43 43 43 43 43 43 43 43 43 43 43 43 4	388	33	33	မ္	ခွ	29	28	27	26	25	24	స్ట	13	1		7	20		19	<del>1</del> 8	5	<u>.</u>	No.	=	<del>-</del>	တ (	œ ·	7	c	n 9	л Þ		c	л.	4	Ċ	ρŅ	ა -	<u>.</u>	5	met.
Screw, #10 x 3/4 (6 Required) Screw, #10 x 3/4 (6 Required) Screw, Yent Exhaust Tube Screw, #10 - 24 x 1/2 (2 Required) Burner Assembly Orifice, Main Burner (NT-24SP) Orifice, Main Burner (NT-30SP) Orifice, Main Burner (NT-30SP) Orifice, Main Burner (NT-34SP) Gasket, Manifold Screw, #10 x 1/2 (4 Required) Manifold Pipe Valve Pipe Assembly, Gas inlet (includes Item 57) Gasket, Gas Inlet Pipe Gasket, Oxer, Gas Inlet Pipe Gasket, Oxer, Gas Inlet Screw #10 x 3/8 (4 Required) Mheel, Room Air Screw #10 x 3/8 (4 Required) Screw #10 x 3/8 (4 Required) Microswitch and Paddle Assembly (NT-24SP) Microswitch and Paddle Assembly (NT-30SP, Interest Computed) Screw #10 x 1/2 (3 Required) Nut #2-56 (2 Required) Nut #2-56 (2 Required) Screw #10 x 1/2 (3 Required) Nut #10 x 1/2 (3 Required) Nut #10 x 1/2 (4 Hex Keps (3 Required) Nut, #10 x 1/2 (7 Required) Crossover Tube Screw #10 x 1/2 (8 Required) Gasket, Crossover Tube (9 Required) Gasket, Motor Mount Housing, Combustion Air Assembly (NT-24SP) Motor Assembly (NT-34SP) Motor Assembly (NT-34SP) Gasket, Motor Mount Housing, Combustion Air Assembly (NT-34SP) Screw, #10 x 1/2 Hex Washer Hd. (9 Required Wheel, Combustion Air Housing Housing, Combustion Air (Ourside) Screw, #10 x 1/2 Hex Washer Hd. (1 Required Screw, #10 x 1/2 Hex Masher Hd. (1 Required Screw, #10 x 1/2 Hex Masher Hd. (1 Required Screw, #10 x 1/2 Hex Masher Hd. (1 Required Screw, #10 x 1/2 Hex Masher Hd. (1 Required Screw, #10 x 1/2 Hex Masher Hd. (1 Required Screw, #10 x 1/2 Hex Masher Hd. (1 Required Screw, #10 x 1/2 Hex Masher Hd. (1 Required Screw, #10 x 1/2 Hex Masher Hd. (1 Required Screw, #10 x 1/2 Hex Masher Hd. (1 Required Screw, #10 x 1/2 Hex Masher Hd. (1 Required) Screw, #10 x 1/2 Hex Masher Hd. (1 Required) Screw, #10 x 1/2 Hex Masher Hd. (1 Required) Screw, #10 x 1/2 Hex Masher Hd. (1 Required) Screw, #10 x 1/2 Hex Masher Hd. (1 Required) Screw, #10 x 1/2 Hex Masher Hd. (1 Required) Screw, #10 x 1/2 Hex Masher Hd. (1 Required) Screw Hd. (1 Required)																		Screw, #10 x 3/8 (2 Required)	Combustion Chamber Assembly (NT-30SP and NT-34SP) 020932BK	Combustion Chamber Assembly (NT-24SP) 020922BK	Gasket, Burner Access Door									and Ni socor,		Operation (1970401)	Cabinat Front (Nt. 2400)	Cabinet Front (NT-30SB)	Cquirca)	;	ing in (incal)	=e0)	O Decuiped	emply	Description	
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		. :			NT-24SP				- 3	Ċ	Crossover Tube	Gasket, Crossover Tube (2 Required)	Nut, #10 - 24 Hex Keps (3 Required)	Bracket, motor Mount (3 Required)	uired)			7-30SP, I	_			leguired)			:	:				:	÷	:	:			Duriner Assembly	Screw, #10 - 24 x 1/2 (2 Hequired)	Screw, Vent Exhaust Tube	ociew, #10 x 3/4 (o Required)	Description		